

## Instrument Cluster - Instrument Cluster Lens

Removal and Installation

### Removal



**CAUTION:** Make sure that the dial indicators are not moved during the removal and installation of the lens. If this occurs, you must not attempt to reset them using your hands as this will affect the calibration of the instrument cluster and will require a full instrument cluster calibration to be carried out.




**NOTE:** Some variation in the illustrations may occur, but the essential information is always correct.

1. Refer to: [Instrument Cluster](#) (413-01 Instrument Cluster, Removal and Installation).





E142894

1.  **CAUTION:** To prevent static damage to the circuits, place the instrument cluster inside the electro static discharge bag and use the gloves provided during this procedure.



E141966

1.  **NOTE:** Gently release by pressing down on the white part of the clips.

1.  **CAUTION:** Take care not to damage the circuit board.



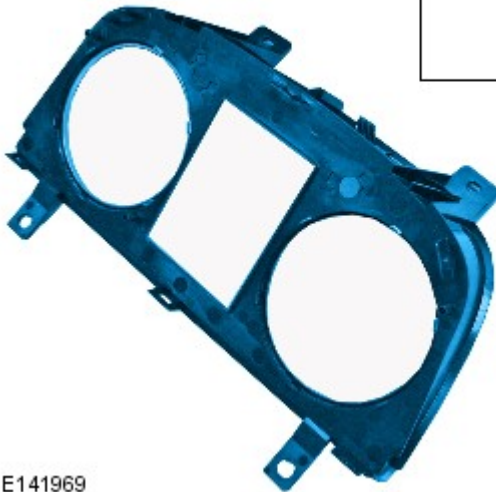
**NOTE:** Gently release by pressing down on the black part of the clips.



E141967



1. Remove the instrument cluster lens from the electro discharge bag and discard.




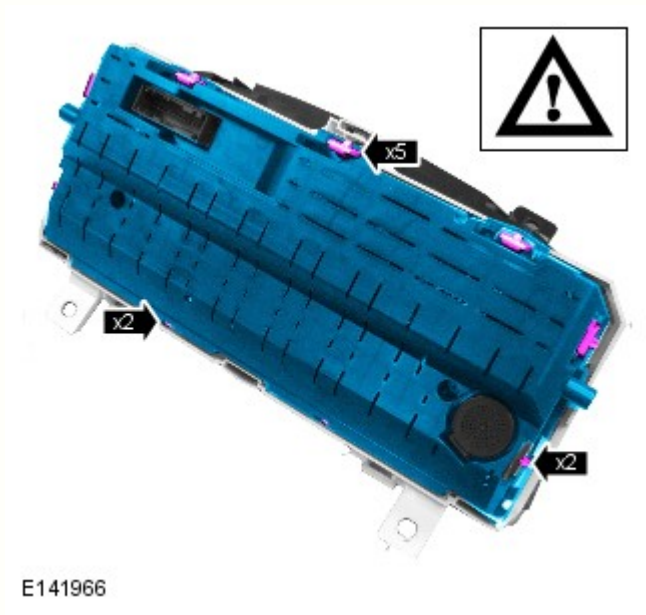
E141969

## Installation



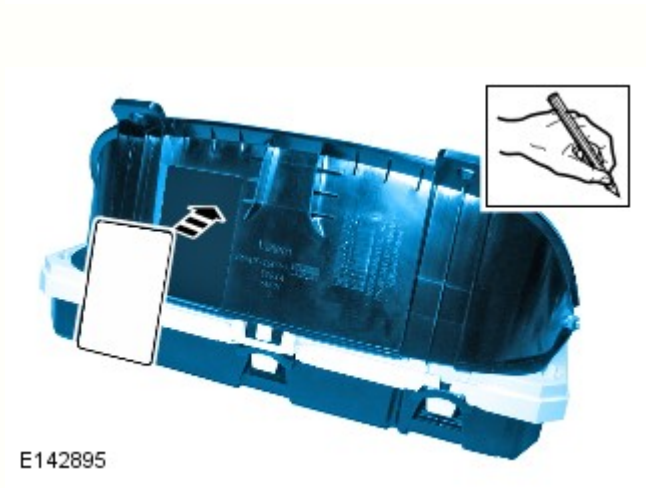
E141967

1.  CAUTION: Take care not to damage the circuit board.  
Gently install the clips.



1. Gently install the clips and remove the instrument cluster from the electro discharge bag.

E141966



1. Copy the serial number, build date and assembly number from the old label onto the new label.

E142895

1. Refer to: [Instrument Cluster](#) (413-01 Instrument Cluster, Removal and Installation).